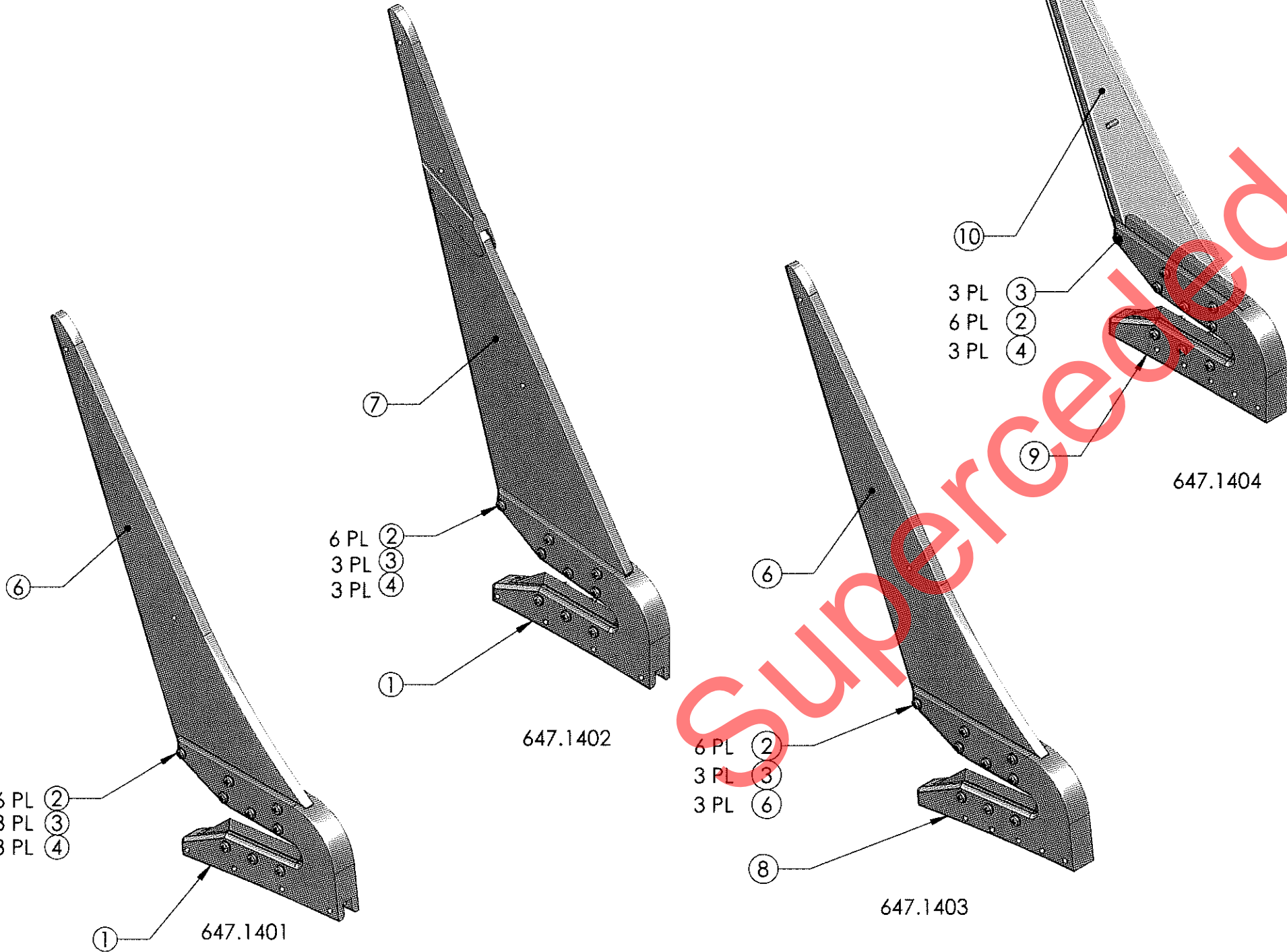



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
N/C	INITIAL RELEASE	06/15/09	P. BRAVO
A	INCORPORATED ECN'S 02962 & 03911	06/07/13	P. BRAVO
B	INCORPORATED ECN'S 05330	02/28/16	P. BRAVO

- NOTES:
1. IDENTIFY IAW MPP-120
 2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY



1				10	647.1513	UPPER DEFLECTOR				
1				9	646.9703	CUTTER SUB ASSY				
	1			8	646.9702	CUTTER SUB ASSY				
		1		7	647.1501	LOWER DEFLECTOR ASSY				
	1		1	6	647.1510	UPPER DEFLECTOR				
A/R	A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598				
3	3	3	3	4	601.1541	NUT	MS21042L08			
3	3	3	3	3	601.2765	SCREW	MS27039-0819			
6	6	6	6	2	601.2764	WASHER	NAS1149FN832P			
		1	1	1	646.9701	CUTTER SUB ASSY				
X					647.1404	CUTTER ASSY (UPPER)				
	X				647.1403	CUTTER ASSY (UPPER)				
		X			647.1402	CUTTER ASSY (LOWER)				
			X		647.1401	CUTTER ASSY (UPPER)				
.1404	.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.		
QTY					PARTS LIST					
NEXT ASSY (S)				ORIGINAL DATE [MO-DA-YR] 06-15-09		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300				
647.1300				DRAWN BY J. GARDINER					CHECKER P. BRAVO	
				DRAWING APPROVAL P. BRAVO						
				06-15-09						
				CONTRACT NO.		CUTTER ASSY				
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°						
				SIZE B		CAGE CODE 07M26		REV. B		
				DWG. NO. 647.1400						
				SCALE NONE		SHEET 1 OF 1				